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MÉMO TECHNIQUE
TECHNICAL NOTE

26/10/2026

Auto-déclaration CE : le procédé pour un portail automatique

CE self-declaration: the process for a powered gate

Mémo de méthode · responsabilités, essais et documents

Process memo · responsibilities, tests and documents

L'« auto-certification » désigne ici l'évaluation avec contrôle interne : le fabricant démontre la conformité et la déclare sous sa responsabilité. Ce n'est pas un certificat délivré par un tiers. Pour un portail ordinaire hors catégories à procédures particulières, un organisme notifié n'est pas exigé par principe ; vérifier la qualification et les autres réglementations applicables.

Here, "self-certification" means assessment through internal control: the manufacturer demonstrates conformity and declares it under its own responsibility. It is not a certificate issued by a third party. An ordinary gate outside categories requiring special procedures does not automatically require a notified body; check the classification and other applicable legislation.

01 Identifier le fabricant responsable

Identify the responsible manufacturer

Un portail complet, éventuellement livré en kit, conserve le fabricant désigné s'il est installé dans les conditions prévues. Assembler des composants de différentes origines ou motoriser un portail manuel peut faire de l'intégrateur le fabricant du nouvel ensemble.

A complete gate, possibly supplied as a kit, retains its designated manufacturer when installed under the intended conditions. Combining components from different sources or powering a manual gate may make the integrator the manufacturer of the new assembly.

02 Évaluer et réduire les risques

Assess and reduce risks

Examiner l'usage, les personnes exposées, les zones dangereuses et les commandes ; définir les protections et leur intégration. Le marquage CE de chaque composant ne prouve pas celui du portail complet.

Assess use, exposed people, hazardous areas and controls; define protective measures and their integration. CE marking on individual components does not establish conformity of the complete powered gate.

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CE self-declaration: the process for a powered gate

Process memo · responsibilities, tests and documents

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MÉMO TECHNIQUE
TECHNICAL NOTE
26/10/2026

La démarche en six étapes
The six-step process

03 Vérifier l’installation et consigner les essais
Verify the installation and record tests

Tester les fonctions de sécurité, l’arrêt ou l’inversion et le déverrouillage. Lorsque la limitation des forces est retenue, mesurer les efforts avec l’équipement approprié, suivant la méthode applicable, et conserver les résultats.

Test safety functions, stopping or reversal and emergency release. Where force limitation is used, measure forces using suitable equipment and the applicable method, and retain the results.

04 Constituer le dossier technique
Compile the technical file

Réunir identification, plans, schémas, analyse des risques, solutions retenues, notices et déclarations des composants, rapports d’essai et documents du portail complet.

Collect identification, drawings, schematics, risk assessment, protective solutions, component instructions and declarations, test reports and documents for the complete gate.

Le repère du 20 janvier 2027
The 20 January 2027 transition

Transition : à partir du 20 janvier 2027, le règlement (UE) 2023/1230 prévoit le contrôle interne au module A, annexe VI ; documentation annexe IV A, déclaration UE annexe V A. Sa conservation minimale est de dix ans après mise sur le marché ou mise en service.

Transition: from 20 January 2027, Regulation (EU) 2023/1230 provides for internal control under Module A, Annex VI; technical documentation is covered by Annex IV A and the EU declaration by Annex V A. Its minimum retention period is ten years after placing on the market or putting into service.

Utilisation des guides cités
Use of the referenced guides

Le guide HSA est utilisé pour les principes de dossier et de responsabilité. Ses anciennes références normatives ne sont pas reprises comme éditions actuelles.

The HSA guide is used for documentation and responsibility principles. Its historical standard references are not presented as current editions.

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TECHNICAL NOTE

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The six-step process

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The 20 January 2027 transition

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MÉMO TECHNIQUE
TECHNICAL NOTE

26/10/2026

La démarche en six étapes

The six-step process

05 Déclarer et marquer la machine

Declare and mark the machinery

Après démonstration de conformité, établir la déclaration CE complète, datée et signée par la personne habilitée, puis apposer l'identification et le marquage CE sur le portail.

Once conformity has been demonstrated, prepare the complete EC declaration, dated and signed by the authorised person, then affix the identification and CE marking to the gate.

06 Remettre les documents et les conserver

Hand over and retain documents

Remettre au client déclaration, notices en français, consignes de secours et entretien. Sous la directive, dossier et déclaration sont conservés au moins dix ans après fabrication, ou dernière unité de série.

Give the customer the declaration, French instructions, emergency-release guidance and maintenance information. Under the Directive, retain the file and declaration for at least ten years after manufacture, or manufacture of the last unit in a series.

Ce mémo présente une démarche. La conformité de chaque installation se démontre dans son dossier ; les exigences Produits de construction et les autres textes applicables se vérifient séparément.

This memo describes a process. Each installation requires its own conformity evidence; Construction Products requirements and other applicable legislation must be checked separately.

Sources et lecture complémentaire

Sources and further reading

1. INRS · démarche de conception des machines
INRS · machinery design process
2. Directive 2006/42/CE · articles 5 et 12, annexes II, VII et VIII
Directive 2006/42/EC · Articles 5 and 12, Annexes II, VII and VIII
3. HSA · guide des portails motorisés, principes documentaires
HSA · powered gate guide, documentation principles
4. HSE · rôles des intervenants et essais (guide britannique)
HSE · responsibilities and tests (UK guidance)
5. AFNOR · NF EN 12453+A1 (2021)
AFNOR · NF EN 12453+A1 (2021)
6. Règlement (UE) 2023/1230 consolidé · articles 10 et 25, annexes IV à VI
Consolidated Regulation (EU) 2023/1230 · Articles 10 and 25, Annexes IV to VI
7. Commission européenne · date du 20 janvier 2027
European Commission · date of 20 January 2027

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Sources and further reading

1. INRS · machinery design process
2. Directive 2006/42/EC · Articles 5 and 12, Annexes II, VII and VIII
3. HSA · powered gate guide, documentation principles
4. HSE · responsibilities and tests (UK guidance)
5. AFNOR · NF EN 12453+A1 (2021)
6. Consolidated Regulation (EU) 2023/1230 · Articles 10 and 25, Annexes IV to VI
7. European Commission · date of 20 January 2027

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